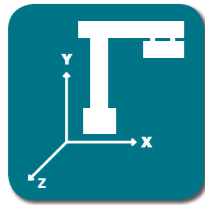
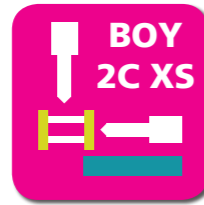




Procan ALPHA® 2



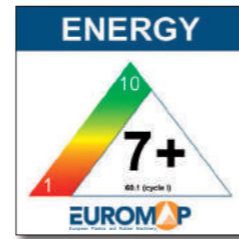
Automation



Multi Component



Made in Germany



The specified efficiency classification is achievable depending on the respective machine equipment.

Equipment

Injection unit

Pivoting injection unit	-
Preset screw speed values with ramping transition	■
Cold start protection	■
Number of set points of injection speed	8
Number of set points of injection pressure	2
Start of holding pressure dependent on hydraulic pressure, stroke and time	■
Start of holding pressure, cavity pressure-dependent	□
Number of set points of holding pressure	8
Production monitoring at start of holding pressure	■
Closed loop control for the complete injection profile and back pressure	■
Control for intrusion-injection	■
PID microprocessor-controlled heating zones for cylinder + nozzle set and temp. display	2+1 □
Thermocouple controlled nozzle zone	□
Hydraulically actuated needle shut-off nozzle (pneumatic for XS-LSR)	○
Slide-away for quick material change (25 VV / 35 VV / 55 VV without hopper)	-
Automatic material loader / feeder	□
Adjustable nozzle force	■
Delayed nozzle retraction	■
Servo-electric screw drive (separate feed line required)	-
High wear-resistant plasticizing units	-
High wear-resistant EconPlast unit	-
Speed injection	-

Clamping unit

Reduced mould height by 50 mm	□
Number of set points of mould closing speed	-
Number of set points of mould opening speed	8/8
Number of reopening attempts after mould closing	■
Hydr. ejector with dig. adjustable pressure, speed, position + no. of strokes, intermediate stop position	■
Hydraulic ejector with adjustable stroke 80 mm (for XS = 50 mm)	■
Hydraulic ejector with adjustable stroke 130 mm	-
Hydraulic ejector with adjustable stroke 150 mm and 42,7 kN force	-
Hydraulic unscrewing device, one direction of rotation with intermediate stop	-
Hydraulic unscrewing device, two directions of rotation with intermediate stop and counter	-
Core pull control with 4/3 way directional control valve and freely selectable operational programmes	□/-
Injection compression (coining) and breathing (with mould degassing control)	-
Hydraulic guard safety device	■
Self adjusting mechanical drop bar safety system with electronic monitor	□
Safety gate for handling devices	■
Pneumatically / Electronically operated safety gate	-
Selection flap	□
Air ejection	□
Mould lifting crane	-
Simultaneous ejector movement (with double pump)	-
Integrated sprue picker	□

Electronics

USB interface for access and data exchange	■
Interface kit: Serial/Temperature device, USB/Printer and Ethernet	□
OPC interface	□
4 freely programmable inputs/outputs	□
Piece counter / interval signal	■
Preselect cycle counter with auto shut-off	■
Grounded socket outlet 230 V ~ / 10 A (alternatively can be switched off)	■(-)
CEE socket outlet 400 V ~ / 16 A (alternatively can be switched off)	-(-)
Socket distributor 3 x 400 V ~ / 3 x 230 V ~ switched (separate feed line required)	-
Energy distributor with four fixed connections, up to 5 x 400 V CEE + 3 x 230 V (sockets can be switched off optionally). Standard supply 125 A / 5 x 50 mm²	-
Switch cabinet ventilation	■
Standardized interface for handling units (EUROMAP 67 / 12)	□
Separate feeder (heating and motor current)	-
7-day timer	■
Additional temperature control	□
Brush control	□
Connector for safety switch to inhibit mould closing	□
Integrated hot runner control, 8/16-fold (separate feed line required)	-
Air conditioning unit for control cabinet	-
Alarm signal with sound	□

Hydraulics

Electronically controlled variable pump	■
Servo-motor pump drive (Servo-drive)	-
Oil preheating circuit automatic	■
Oil temperatur gauge / Controlled oil cooling / Oil level indicator	■
Oil level and temperature monitoring	■
Optical oil filter contamination indicator	-
Proportional action valve for the clamping unit	-
Proportional valve with stroke feedback and positioning action for clamp unit	-

General

Cooling water distributor with electric shut-off valve for injection mould and feet throat	○
6- / 8-zone water distributor	○
Tool kit	□
Spare parts package	□
Oil filling	□
Anti-vibration mounts	■

■ standard ○ alternatively □ optional - not available

A 000718

E 0915

Modification in design and equipment reserved

Innovative into the Future – BOY-Injectioneering



You would like to learn more about this BOY injection moulding machine?



Data and Equipment (complete overview)



Competence brochure



